# **SIAIR** Lubricants

SARCUT CF 15 is a low viscosity neat cutting oil with a high proportion of lubricity and chlorinated EP additives for light to heavy duty machining applications on ferrous and non-ferrous metals particularly under difficult operational conditions. Suitable for operations where no sulphur is required.

#### **APPLICATION**

Use as received for applications requiring a low viscosity oil. Chlorine EP additives and esters with excellent lubricity give outstanding performance on operations requiring no sulphur in the formulation, also suitable for use on yellow metals. Developed for a wide range of machining operations such as broaching, gear cutting and machining of high nickel alloys, heat resisting stainless steel and high duty bronzes.

### **BENEFITS**

- Low viscosity ensures good flushing of machine debris.
- Suitable for a variety of machining operations and use on yellow metals.
- Suitable for light to heavy duty tapping, broaching and deep hole drilling operations.

### **TYPICAL PROPERTIES**

Appearance	Amber Oil
Specific Gravity @ 15.6°C	0.873
Kinematic Viscosity @ 40°C	13.0 - 15.4 cSt
Chlorine	Yes
Sulphur	No
Ester	Yes

## HEALTH & SAFETY

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.