

# SARCUT EXTRA HONING OIL

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Product Code: MW0004



SARCUT EXTRA HONING OIL is a blend of high quality solvent-refined mineral oil and a carefully balanced additive system.

## **APPLICATION**

Use as received as a neat oil for honing operations or any other machining activities where a light viscosity neat oil with excellent lubricity properties is required. Formulated to protect against staining of yellow metals. Sarcut Extra is light in colour to improve work piece visibility and improve consistency on smaller components such as: cylinders, gears, control bushes and injection pumps.

## **BENEFITS**

- Excellent cooling properties.
- Enhanced lubricity promotes superior metal wetting and improved surface finish.
- Anti-misting properties for increased operator acceptability.
- Low viscosity ensures exceptional flushing and retention of machined debris and swarf.
- Formulated with inactive sulphur to protect against yellow metal staining.

## **PERFORMANCE PROFILE**

Medium to heavy duty honing of ferrous and non ferrous materials, can also be used for grinding applications, drilling and general machining. Ideal for smaller components such as: cylinders, gears, control bushes and injection pumps.

## **TYPICAL PROPERTIES**

Colour & Appearance	Amber fluid
Density @ 15.6°C	0.890-0.900 kg/m <sup>3</sup>
Kinematic Viscosity @ 40°C	17-18 cSt
Chlorine	No
Sulphur	Yes
Ester	Yes

## **HEALTH & SAFETY**

Refer to SDS for proper handling and disposal. Please note that the SDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.