

SARCUT L 22 M is a medium viscosity high performance chlorine free neat cutting oil formulated with advanced non active sulphurised esters together with lubricity additives and anti-mist agent to improve operator and machine shop conditions.

Manufactured from selected solvent refined base stocks, this product is formulated to be very economical in use and therefore is suitable to replace recycled or regenerated neat cutting oils that are often based on poor quality materials.

APPLICATION

Use as received for applications requiring a low viscosity oil. Formulated with non-active sulphur and lubricity esters to give outstanding performance on operations requiring no chlorine in the formulation. Suitable for use on all ferrous and non-ferrous metals. Ideal for use on a wide variety of machine tools including sliding head machines and systems where cross leakage of the lubricating and neat cutting oils can occur.

BENEFITS

- Medium viscosity ensures good flushing of machine debris.
- Suitable for a variety of machining operations on all steels and yellow metals.
- Suitable for light to medium severity tapping, general machining and drilling operations.

TYPICAL PROPERTIES

Appearance	Pale Amber Oil
Specific Gravity @ 15.6°C	0.88 – 0.883
Kinematic Viscosity @ 40°C	20 – 24 cSt
Chlorine	No
Sulphur	Yes
Ester	Yes

HEALTH & SAFETY

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.