

# SARCUT L 22

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Product Code: MW0103



SARCUT L 22 is a medium viscosity high performance chlorine and sulphur free neat cutting oil formulated with advanced lubricity additives together with an anti-mist agent to improve operator and machine shop conditions.

Manufactured from selected solvent refined base stocks this product is formulated to be very economical in use and therefore is suitable to replace recycled or regenerated neat cutting oils that are often based on poor quality materials.

## **APPLICATION**

Use as received for applications requiring a low viscosity neat cutting oil. Formulated with lubricity esters to give outstanding performance on operations requiring no chlorine or sulphur in the formulation, i.e. for use on yellow metals.

Suitable for a variety of machining and drilling operations and as a lubricating oil where a viscosity grade of ISO 22 is acceptable.

## **BENEFITS**

- Medium viscosity ensures good flushing of machine debris.
- Suitable for a variety of machining operations on yellow metals and sensitive aluminium alloys.
- Suitable for light to medium severity tapping, general machining and drilling operations.

## **TYPICAL PROPERTIES**

Appearance	Pale Amber Oil
Specific Gravity @ 15.60C	0.89 - 0.90

Kinematic Viscosity @ 400C: 20 - 24 cSt

Chlorine: No

Sulphur: No

Ester: Yes

## **HEALTH & SAFETY**

Please refer to the Safety Data Sheet, freely available, for product handling and disposal advice. Please note that the SDS includes handling, storage, health and disposal information which should be passed on to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.