SPARK EROSION FLUID ODK

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Product Code: IO0901

SPARK EROSION FLUID ODK is a spark erosion machining fluid, formulated from virtually colourless, low odour, solvent refined base stocks, producing a machining oil which contains no fatty additives or surface active agents.

APPLICATION

Use for spark erosion machining. Can also be used for pressing, spinning and reaming of aluminium alloys, bronzes and machine processes requiring a non-staining finish.

BENEFITS

- Leaves work free of both oil and residues.
- Non staining.
- Good corrosion protection.
- Does not contain surface active agents.
- Promotes uniform surface colour.
- Based on low aromatic solvent refined hydrocarbons producing a low odour.

TYPICAL PROPERTIES

Appearance	Fluid
Colour	Clear
Specific Gravity @ 15.60C	0.793
Kinematic Viscosity @ 40°C	1.49 cSt
Flash Point (PMCC)	70°C

HEALTH & SAFETY

Refer to SDS for proper handling and disposal. Please note that the SDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local representative.

NOTE: Read and understand all precautions on container labels before using this product.

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