# **Technical** Data Sheet

## **SAR** Lubricants

Last Updated: 19.09.2016 Product Code: MW0920

**PRESSFORM 920P** is a premium quality, water-soluble metal forming fluid, with the addition of a multi-metal passivator package.

APPLICATION

Forms a stable translucent brown emulsion. Formulated primarily for use on Hatebur machines for cold forging intricate components in difficult bronze and gun metals. The addition of the multi-metal passivator technology is designed to protect against leaching of zinc, aluminium and copper compounds.

**NB**: Add the concentrate as received to water and agitate to ensure thorough mixture.

### **BENEFITS**

- Odourless formulation for operator acceptability
- Formulated to protect against leaching of zinc, aluminium and copper compounds.
- Excellent lubricity
- Nitrite free and Phenol free
- Can be used on ferrous and non-ferrous metals
- Biocide pack ensures protection from bacteria
- Formulated for use at between 10% and 30%

### **TYPICAL PROPERTIES**

Appearance:	Clear brown liquid
Odour:	Mild
Specific Gravity:	0.950
Viscosity @ 40°C:	155 cSt
Flashpoint:	> 150°C

### **HEALTH AND SAFETY**

This product has been manufactured to the highest standards and when used for the purpose recommended is unlikely to present any significant health hazards. A Safety Data Sheet is available on request.

Indicated data are approximate values and are subject to the usual commercial fluctuations. All information correct at time of going to press to the best of our knowledge. This information may be subject to change without notification due to continual product research and development.

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