Technical Data Sheet

SAR Lubricants

Last Updated: 31.01.2018 Product Code: MW0378

SARCUT CF 22 is a low viscosity neat cutting oil with a high proportion of lubricity additives. Suitable for operations where no sulphur is required.

APPLICATION

Use as received for applications requiring a low viscosity oil. Chlorine EP additives and esters with excellent lubricity give outstanding performance on operations requiring no sulphur in the formulation, i.e. for use on yellow metals.

BENEFITS

- Low viscosity ensures good flushing of machine debris
- Suitable for a variety of machining operations on yellow metals
- Suitable for light to medium severity tapping, broaching and deep hole drilling operations

TYPICAL PROPERTIES

Appearance: A	
Specific Gravity @ 15.6 ^o C: 0).920 – 0.930
Kinematic Viscosity @ 40°C: 2	20 - 24 cSt
Flash Point ^o C: >	>200
Chlorine: Y	/es
Sulphur: N	No
Ester: Y	(es

HEALTH & SAFETY

This product has been manufactured to the highest standards and when used for the purpose recommended is unlikely to present any significant health hazards. A Material Safety Data Sheet is available.

Indicated data are approximate values and are subject to the usual commercial fluctuations. All information correct at time of going to press to the best of our knowledge. This information may be subject to change without notification due to continual product research and development.

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