

Updated: 17.11.2015  
Product Code: MW0322

**SARCUT EXTRA** is a low viscosity, neat cutting oil blended from solvent refined mineral oil, formulated with a carefully selected additive package to provide heavy-duty performance capability.

## APPLICATION

Suitable for a wide range of operations and applications including broaching, tapping, screwing, deep hole drilling and gear cutting. Although excellent performance is achieved with many types of steel and steel alloys, it is not suitable for use with non-ferrous or yellow metals due to the highly-effective EP additive package.

## BENEFITS

- Formulated with specific agents to provide excellent lubricity
- High EP performance
- Exceptional finish on machine parts
- Formulated to provide very low oil mist levels
- Promotes extended tool life
- Chlorine-free formulation

## TYPICAL PROPERTIES

Appearance:	Dark Brown Fluid
Specific Gravity @ 15.6°C:	0.890-0.950
Viscosity @ 40°C:	12-19 cSt
Flashpoint:	> 170°C
Ester:	Yes
Sulphur:	Yes

## HEALTH & SAFETY

This product has been manufactured to the highest standards and when used for the purpose recommended is unlikely to present any significant health hazards. A Material Safety Data Sheet is available.

Indicated data are approximate values and are subject to the usual commercial fluctuations. All information correct at time of going to press to the best of our knowledge. This information may be subject to change without notification due to continual product research and development.