

SAROLL 1242 is a premium quality, bio-stable, semi-synthetic soluble metal working fluid primarily designed for use in wire drawing and rolling applications.

APPLICATIONS

Designed for use in wire drawing and rolling applications, and suitable for use with all types of ferrous and non-ferrous metals.

Recommended treat rate 4-8%, depending on severity of application. Minimum treat rate 3% in water.

Water hardness should be checked to determine optimum running concentrations, please consult your SAR Lubricants Sales Engineer for further details.

BENEFITS

- Forms a translucent micro emulsion in most waters.
- Highly resistant to bacterial and fungal degradation, giving freedom from bad smells or slimy deposits.
- Offers good corrosion inhibition to ferrous metals.
- Good resistance to contact corrosion thus allowing work pieces to be stacked without staining.
- Chlorine, nitrite, phenol and formaldehyde free and based on highly refined mineral oil, thus giving optimum operator acceptability.
- Creates minimal sticky residues that can easily be washed away with water.

TYPICAL PROPERTIES

Appearance	Forms a translucent liquid emulsion
pH (4% emulsion)	9.0-9.4
IP 287 Breakpoint	70:1
IP 125 Corrosion Test	130:1 (no rust)

FLUID MAINTENANCE

Refractive Index: - 1.30 = % / ° Brix

<i>Refractometry data for Saroll 1242</i>	
<i>Refractometer reading</i>	<i>Actual Concentration</i>
0	0
1	1.30
2	2.60
3	3.90
4	5.20
5	6.50
6	7.80
7	9.10
8	10.40
9	11.70
10	13.00
11	14.30

HEALTH & SAFETY, STORAGE AND DISPOSAL

SAROLL 1242 should be stored in dry conditions and protected from extreme temperatures: between 4°C and 35°C is the recommended storage temperature.

SAROLL 1242 is unlikely to present any significant health or safety hazard when used as recommended by SAR Lubricants. Good standards of personal and industrial hygiene are to be maintained by the user (see Material Safety Data Sheets). In order to protect the environment, the product used should be safely disposed by a licensed contractor. The packaging material should be handled by a recognised reconditioning firm.

Prior to using this product, consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues. The information contained herein is based on data available to us and is believed to be accurate.

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