Technical Data Sheet

SAR Lubricants

Last Updated: 13.09.2016 Product Code: MW0702

STARCUT 22 is a neat cutting oil blended from solvent refined mineral oil using selected additives and affording a high level of lubricity.

APPLICATION

Suitable for machining a wide range of materials in various applications, including deep hole boring, broaching, H.D. tapping, threading and gear cutting. Formulated to protect against staining of yellow metals.

BENEFITS

- Enhanced lubricity promotes superior metal wetting and improved surface finish on machined parts.
- Good workpiece visibility.
- Low oil mist levels.
- Promotes extended tool life.
- Chlorine-free formulation.

TYPICAL PROPERTIES

| Appearance: | Amber Fluid |
|-----------------------------|-------------|
| Specific Gravity @ 15.6°C: | 0.865 |
| Kinematic Viscosity @ 40°C: | 19 – 23 cSt |
| Inactive Sulphur: | Yes |
| Chlorine: | No |
| Ester: | Yes |

HEALTH & SAFETY

This product has been manufactured to the highest standards and when used for the purpose recommended is unlikely to present any significant health hazards. A Material Safety Data Sheet is available.

Indicated data are approximate values and are subject to the usual commercial fluctuations. All information correct at time of going to press to the best of our knowledge. This information may be subject to change without notification due to continual product research and development.

SART LUBRIGANTS (SOURE A. RADOURE & SONS LTD) Gill Bridge Oil Works, Lowlands Road, MIRFIELD, West Yorkshire, WF14 8LU | Tel: +44 (0)1924 494371 Fax: +44 (0)1924 498940 | Email: enquiries@sarlubricants.co.uk Registered In England: 05866783 VAT Registration No: 889171963



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